



Hi5 Furniture

4304 NW Mattox Road
Riverside, MO 64150

Revision: 05/01/26

ZuZu Tables Specifications

ZuZu™ Tables by Hi5 Furniture are a flexible table solution designed for spaces that must perform across multiple uses. From cafés and collaboration zones to training rooms and boardrooms, ZuZu supports a wide range of applications while maintaining a consistent, refined presence.

The design is intentionally classic. It's a table system meant to coordinate, not dominate.

Shapes & Sizes

Nominal sizes subject to ± 1/2" manufacturing tolerance

- Square: 18 • 24 • 30 • 36 • 42 • 48 • 54 • 60
- Round: 24 • 30 • 36 • 42 • 48 • 54 • 60 • 72
- Guitar Pick: 48 • 60 • 72 • 84 • 96
- D-shape: 48 • 60 • 66
- Crescent: 48 • 60 • 72
- Trapezoid: 48 • 60 • 72
- Half Rounds: 48 • 60 • 72
- Rectangular Widths: 18 • 24 • 30 • 36 • 42 • 48 • 60
- Rectangular Lengths: 30 • 36 • 42 • 48 • 60 • 72 • 84 • 96 • 108 • 120 • 132 • 144 • 168 • 192
- Boat Shaped Widths: 30 • 36 • 48 • 60
- Boat Shaped Lengths: 60 • 72 • 84 • 96 • 120 • 144 • 168 • 192
- Racetrack Widths: 30 • 36 • 48 • 60
- Racetrack Lengths: 60 • 72 • 84 • 96 • 120 • 144 • 168 • 192



Table Heights:

- Occasional Height 20"
- Seated Height 29"
- Café Height 36"
- Bar Height 42"

Base Styles:

Available in "T", TT, "X" and "X4" style bases

Warranty: Limited Lifetime

<https://hi5furniture.com/product/zuzu/>





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Technical Construction Details

Base Materials

- Frame constructed from A513 steel rectangular tube (2" x 1" x 14GA), A500 Grade B square tube (3" x 0.083"), CS-B HRPO steel sheet (10GA/12GA), and A36 PO 1/4" plate.
- 3" twin-wheel locking casters with nylon/steel core and soft polyurethane tread for hard and soft floor applications.
- Adjustable levelers with 1" stem, nickel-plated base, and HDPE glide.

Nesting & Folding Mechanisms

- 6061-T6 extruded aluminum nesting beams provide high rigidity and structural stability.
- Mechanisms include integrated handles, steel kickstand, rubber bumper stop, and positive lock in both use and storage positions.
- A380 die-cast aluminum nesting assemblies utilize modular nut-and-bolt construction with welded 1/4" steel mounting plates.
- Single-action folding mechanism features wedge-lock locking geometry, aluminum pivots, steel locking blade, anti-rotation locator, and integrated bumper protection.
- Select models support leg-over-leg folding and edge stacking.

Tabletop Construction

- Core consists of 47 lb/ft³ M3 industrial-grade particleboard manufactured from 100% pre-consumer recycled wood fiber; CARB Phase 1, EPP, SCS, and NAUF compliant.
- Wilsonart/Formica HPL surfaces are GREENGUARD certified for indoor air quality and schools.
- Water-based, low-VOC adhesive system contains no added urea-formaldehyde and is GREENGUARD certified.
- 2mm–3mm high-impact PVC edge banding provides superior dent, chip, and scratch resistance with flexible radius-forming capability.
- Edge material properties: Shore D hardness 73 ±3, Vicat softening point 100°C (212°F), shrinkage <0.1% at 90°C.
- Phenolic balance backer enhances dimensional stability, moisture resistance, and warp prevention while maintaining laminate expansion/contraction balance.

Manufacturing Methods

- Fiber laser cutting delivers high-speed, precision processing with reduced waste, low maintenance, and improved production efficiency.
- CNC sheet metal forming and tube bending provide repeatable precision, complex geometry capability, and minimized secondary finishing.
- Tube bending supports continuous bends up to 20 ft for improved structural integrity and reduced weld joints.
- TIG and MIG welding processes provide high-strength structural welds with consistent quality and compatibility with automated fabrication systems.
- Powder-coated finish applied over phosphate-free zirconium pretreatment for corrosion resistance and low-VOC performance.