



## Gateway Standard Table Specifications

### Arched Bases

#### Legs:

- Gateway bases are 2" round arched steel bases with fabricated steel mounting plates.
- Base placement for legs is set in 6" from edges of table top on 48" long and 60" long tables. Bases are set in 8" from edges of table top on 72" long tables. Bases are set in 12" from edge of table top on 84" long tables and bases are set in 18" from edges of table top on 96" long tables. Special base placement can be requested from factory.



#### Nesting Mechanisms:

- Nesting tables: Tables are available in "T", "X" and "TT" style bases. T and X style nesting mechanisms are a single action throw with rigid wedge-locking design to eliminate all movement in the mechanism. Features injection-molded housing, aluminum pivots and steel locking blade interacting together, with rubber bumper pad to protect tables from damage when stored. Includes positive lock in the used and stored position and anti-rotation locator is .25" width. Locking casters and single handled pull are included standard.
- TT style nesting mechanism include aluminum beam on 60" round with inset factory installed handles, kick stand and a rubber bumper stop. Locking casters and double handles are included standard. 72" round and 84" round nesting tables include steel H style frame with twin flipping hardware. Positive lock in user and stored position. Locking casters and double handles are included standard. 72" round table fit through standard 36" doorway.
- Hi5 pre-assembles complex parts at the factory prior to shipping.



#### Finishes:

- Low VOC powder coat finishes; Bases are available in any Hi5 powder coating.



### Table Tops

#### Substrate Material:

- M3 industrial grade 47 lb. density particle board.
- 100% pre-consumer recycled wood fiber particle board certified by Scientific Certification Systems (SCS). Particleboard is at least 90% wood fiber by weight.
- Forest Stewardship Council (FSC); mixed credit available (optional).
- Meets California Air Resources Board (CARB) Regulation 93120.2, Phase 1 emissions limits
- Environmentally Preferable Product (EPP) Certified by the Composite Panel Association
- No Added Urea-Formaldehyde (NAUF) Particleboard (Option)

#### Surface Material: High Pressure Laminate (HPL):

- Wilsonart, Formica, Nevamar and Pionite laminates are GREENGUARD Indoor Air Quality Certified® and GREENGUARD for Children and Schools CertifiedSM.

#### Adhesive:

- Water based adhesive | Low VOC emissions | Does not contain urea-formaldehyde
- Laminate adhesive is GREENGUARD Indoor Air Quality Certified®

#### Edge Material:

- High Impact PVC Edge: 3mm Flex PVC edges in a variety colors and textures

#### Backer Material:

- Balance phenolic backer sheet permanently bonded to the particleboard core